

## Precision cutting tool producer requires capability to improve delivery performance

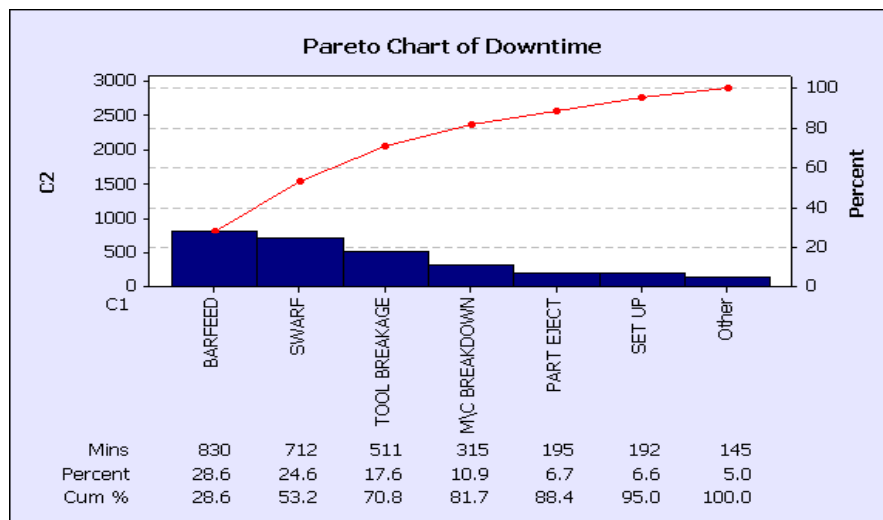
### 1 - Business Opportunity

The Machining Facility was experiencing major problems in meeting delivery schedules to their customers.

Late deliveries, queues and bottlenecks

### 2 - Cause of Problem

Pareto analysis was conducted identifying machine downtime as the key issue causing bottlenecks and delays.



Machine downtime was the key

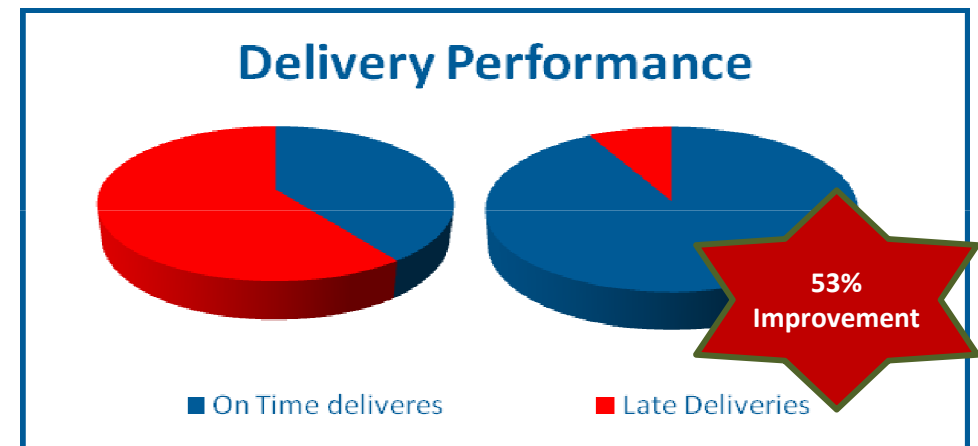
### 3 - Business Solution

A number of simple, cost efficient solutions were developed to maximise machine availability including standardised processes and preventative maintenance.

Standardised processes and preventative maintenance

### 4 - Results

Benefits include improved schedule performance, improved morale and savings of £72,000 PA.



58% reduction in downtime and improved delivery performance